

Product Name: HF-340

SAFETY DATA SHEET

Section 1. Identification

Manufacturer

AGC Multi Material America, Inc.
1420 W. 12th Place, Tempe, AZ 85281, USA

Tel: +1-480-967-5600

Emergency Phone Number: +1-480-967-5600

Product Name: **HF-340**

Specific Use: Laminates for circuit boards.

Section 2. Hazards Identification

Classification: This product as-sold is NOT classified as a hazardous chemical as defined by the OSHA Hazard Communication Standard 29 CFR1910.1200.

GHS Label Elements: This product as-sold is NOT classified as a hazardous chemical as defined by the OSHA Hazard Communication Standard 29 CFR1910.1200.

Precautionary Statement: This product as-sold is NOT classified as a hazardous chemical as defined by the OSHA Hazard Communication Standard 29 CFR1910.1200.

Hazards Not Otherwise Classified: This product as-sold is NOT classified as a hazardous chemical as defined by the OSHA Hazard Communication Standard 29 CFR1910.1200.

Section 3. Composition/Information on Ingredients

Substance/Mixture:

Product Name: HF-340

Ingredient Name	CAS Number	Weight %
Fiberglass fiber	65997-17-3	5% - 30%
Copper	7440-50-8	10% - 65%
Fused Silica	60676-86-0	10% - 60%
Confidential Substance	Confidential	Confidential

Section 4. First Aid Measures

Description of Necessary First Aid Measures

Inhalation: No special treatment needed.
Skin Contact: No special treatment needed.
Eye Contact: No special treatment needed.
Ingestion: If product has been swallowed, get medical attention immediately.

Most Important Symptoms/Effects, Acute and Delayed

Potential Acute Health Effects

Inhalation: No known significant effects.
Skin Contact: No known significant effects.
Eye Contact: No known significant effects.
Ingestion: No known significant effects.

Over-Exposure Signs/Symptoms

Inhalation: No known significant effects.
Skin Contact: No known significant effects.
Eye Contact: No known significant effects.
Ingestion: No known significant effects.

Indication of Immediate Medical Attention and Special Treatment Needed, If Necessary

Notes to Physician: No special treatment needed.
Specific Treatments: No special treatment needed.

Product Name: HF-340

Section 5. Fire-Fighting Measures

Suitable Extinguishing

Media: Water Spray, Carbon Dioxide (CO₂), Dry Chemical, Foam

Hazardous Thermal Decomposition

Products: Carbon Monoxide, Copper Oxides

Special Protective Equipment and Precautions for Fire-Fighters:

Wear self-contained breathing apparatus and protective suit. Wear neoprene gloves during cleaning up work after a fire.

Section 6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures: Refer to Sections 4, 5 and 8.

Methods and Materials for Containment and Cleaning

Material for disposal should be placed in appropriate containers. Dispose of dry solids in a landfill that is permitted, licensed or registered, **Up:** to manage industrial solid waste.

Section 7. Handling and Storage

Precautions for Safe Handling:

No special handling precautions needed.

Conditions for Safe Storage, Including Any Incompatibilities:

No special restrictions on storage with other products.

Section 8. Exposure Controls/Personal Protection

Occupational Exposure Limits

Ingredient Name	CAS Number	OSHA PEL Exposure Limits	ACGIH TLV Exposure Limits
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Product Name: HF-340

Fiberglass fiber	65997-17-3	8 HR TWA Total Dust =15 mg/m3 8 HR TWA RespirableFraction = 5 mg/m3	8 HR TWA Respirable Fraction = 1 fiber/cm3
Copper dust	7440-50-8	8 HR TWA Dust = 1 mg/m3	8 HR TWA Dust = 1 mg/m3
Fused Silica dust	60676-86-0	8 HR TWA Total Dust =15 mg/m3 8 HR TWA RespirableFraction = 5 mg/m3	None.

Appropriate Engineering Controls:

No special controls needed.

Individual Protection Measures

Respiratory Protection:

No special protective measures needed.

Eye/Face Protection:

Wear ANSI approved safety glasses when handling product.

Hand Protection:

Wear cut resistant gloves when handling product.

Foot Protection:

Wear ANSI/ASTM approved safety-toe shoes when handling product.

Section 9. Physical and Chemical Properties

Physical State:	Solid.
Color:	Copper/Brown.
Odor:	Odorless.
Odor Threshold:	Not applicable.
pH:	Not applicable.
Melting Point:	320°C - 340°C
Boiling Point:	Not applicable.
Flash Point:	Does not flash.
Evaporation Rate:	Not applicable.
Flammability:	Not flammable.
Explosive Limits:	Not applicable.
Vapor Pressure:	Not applicable.
Vapor Density:	Not applicable.

Specific Gravity: 2.30

Solubility: Insoluble.

Product Name: HF-340

Auto-Ignition Temperature: 520°C
Decomposition Temperature: 470°C **Viscosity:**
Not applicable.

Section 10. Stability and Reactivity

Reactivity: Not reactive under recommended storage conditions.

Chemical Stability: Stable under recommended storage conditions.

Possibility of Hazardous Reactions: Hazardous polymerization does not occur under recommended storage conditions.

Conditions to Avoid: Do not overheat. High temperatures can produce irritating or toxic fumes, mist or haze.

Incompatible Materials: Aromatic Compounds, Chlorinated Hydrocarbons, Oxidizing Agents.

Hazardous Decomposition

Products: Carbon Monoxide, Copper Oxides.

Section 11. Toxicological Information

Information on Likely Routes of Exposure: Inhalation: No known significant effects.
Skin Contact: No known significant effects.
Eye Contact: No known significant effects.
Ingestion: No known significant effects.

Acute Toxicity: Fiberglass fiber: Oral LD50 >20 mg/kg (mouse)
Copper: Oral LD50 >5,000 mg/kg (mouse)
Fused Silica dust: Intratracheal LD50 = 96.77 mg/kg (mouse) Confidential
Substance: Inhalation LD50 = 164.5 mg/L/hr (rat)

Skin Corrosion/Irritation: No known significant effects.

Product Name: HF-340

Serious Eye Damage/

Irritation: Confidential Substance: 500 mg/24 hr (rabbit)

Respiratory or Skin

Sensitization: Fiberglass fiber: Inhalation; 16 mg/m³, 6 hour/13 week-intermittent (rat)

Germ Cell Mutagenicity: No known significant effects.

Carcinogenicity:

Ingredient Name	CAS Number	OSHA	IARC	NTP
Fused Silica	60676-86-0	No	3	None
Confidential Substance	Confidential	No	3	None

Reproductive Toxicity: Copper: Oral; 152 mg/kg (rat)

Specific Target Organ

Toxicity Single Exposure: No known significant effects.

Specific Target Organ

Toxicity Repeated Exposure: Fiberglass fiber: Inhalation; 5 mg/m³, 7 hour/90 week-intermittent (rat), Leukemia.
Copper: Oral; 10 mg/kg, 12 week-intermittent (mouse), Changes in lung.
Fused Silica dust: Inhalation; 5.41 mg/m³, 5 day-intermittent (rat), Changes in lung.

Aspiration Hazard: No known significant effects.

Section 12. Ecological Information

Aquatic Toxicity: Copper: LC50 < 20 ug/L (water flea)

Terrestrial Toxicity: Copper: LC50 > 1,601 mg/kg (earthworm)

Product Name: HF-340

Persistence and Degradability:	No known significant effects.
Bioaccumulative Potential:	No known significant effects.
Mobility in Soil:	No known significant effects.
Other Adverse Effects:	None of the components listed are Ozone Depleting Substances.

Section 13. Disposal Considerations

Disposal Methods:	Disposal should be made in accordance with federal, state and local regulations. Dispose of dry solids in a landfill that is permitted, licensed or registered to manage industrial solid waste.
RCRA Classification:	Not regulated.

Section 14. Transport Information

DOT Hazardous Materials:	None of the components are listed.
DOT Marine Pollutants:	Listed; Copper dust, 7440-50-8.
Transport Information:	Not classified as dangerous goods according to the national and international regulations on the transport of dangerous goods.
Special Transport Precautions for User:	No special restrictions when transporting product.

Section 15. Regulatory Information

United States Federal Regulations

Product Name: HF-340

Clean Air Act 112b HAPs: None of the components are listed.

Clean Air Act 112r EHS: None of the components are listed.

Clean Air Act 602 Class I Ozone Depleting Substances: None of the components are listed. **Clean Air Act**

602 Class II Ozone Depleting Substances: None of the components are listed. **Clean Air Act SOCM**

Chemicals: None of the components are listed.

Clean Water Act 311: Listed; Copper, 7440-50-8.

DHS Chemicals of Interest: None of the components are listed.

OSHA PSM Highly Hazardous Chemicals: None of the components are listed.

SARA 302 EHS TPQ: None of the components are listed.

SARA 304 EHS RQ: Listed; Copper, 7440-50-8.

SARA 311/312: None of the components are listed.

SARA 313 TRI: Listed; Copper, 7440-50-8.

TSCA Chemical Substance Inventory: Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

TSCA HPV Chemical: None of the components are listed.

TSCA PMNACC Addendum: None of the components are listed.

TSCA 12(b) Chemicals Listings: None of the components are listed.

States Regulations

California Hazardous Substances: Listed; Copper, 7440-50-8; Fused Silica, 60676-86-0.

California Proposition 65: None of the components are listed.

Delaware List of Chemicals: Listed; Copper, 7440-50-8. **Idaho**

Toxic Air Pollutants: Listed; Copper, 7440-50-8. **Illinois Toxic Air**

Contaminates: Listed; Copper, 7440-50-8. **Maine HAPs:** None of the components are listed.

Massachusetts Hazardous Substances: Listed; Copper, 7440-50-8, Fused Silica, 60676-86-0.

Michigan Critical Materials: Listed; Copper, 7440-50-8.

Minnesota Hazardous Substances: Listed; Copper, 7440-50-8; Fused Silica, 60676-86-0.

New Jersey RTK: Listed; Copper, 7440-50-8.

New Jersey TCPA EHS: None of the components are listed.

New York Hazardous Substances: Listed; Copper, 7440-50-8.

North Carolina Toxic Air Pollutants: None of the components are listed.

Pennsylvania Hazardous Substances: Listed; Copper, 7440-50-8; Fused Silica, 60676-86-0.

Washington PELs: Listed; Copper, 7440-50-8.

West Virginia Toxic Air Pollutants: None of the components are listed.

Wisconsin Hazardous Air Contaminates: Listed; Copper, 7440-50-8.

International Regulations

Australia Inventory of Chemical Substances (AICS): Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

Canada CEPA Toxic Substances: None of the components are listed.

Canada DSL Inventory: Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

Canada NDSL Inventory: None of the components are listed.

Canada Priority Substances Lists: None of the components are listed.

China Inventory of Existing Chemical Substances (IECSC): Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

EU Substances of Very High Concern: Does not contain REACH SVHCs greater than 0.1%.

EU REACH Classification: Article.

EU RoHS Substances: None of the components are listed.

EU WEEE Directive: Compliant.

Europe EINECS: Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0. **Japan**

Inventory of Existing & New Chemical Substances (ENCS): Listed; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

Product Name: HF-340

Korea Existing Chemicals Inventory (KECI): Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

Malaysia EHS Register: Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0.

New Zealand Inventory of Chemicals (NZIoC): Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

Philippines Inventory of Chemicals and Chemical Substances (PICCS): Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

Taiwan Inventory (CSNN): Listed; Fiberglass fiber, 65997-17-3; Copper, 7440-50-8; Fused Silica, 60676-86-0; Confidential Substance.

Section 16. Other Information

NON-WARRANTY: The information provided in this Safety Data Sheet is based upon the research and experience of Taconic. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, and disposal and is not to be considered a warranty or quality specification. Each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified. No representation or warranty is made concerning the accuracy or completeness of the information presented in this publication.